

Date: Tuesday, 1/16/2007 11:36:34 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ARM
Job Number	: 30299		
Estimate Number	: 10707		
P.O. Number	: N/A	Part Number	: D2012105
This Issue	: 1/16/2007 S.O. No. : N/A	Drawing Number	: D2012 REV D1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: D1
Previous Run	: 26663	Material	: N/A
Written By	: <i>[Signature]</i>	Due Date	: 2/10/2007
Checked & Approved By	: <i>[Signature]</i> 07.01.16	Qty:	10 Um: Each
Comment	: Est Rev: 02.04.03 Added Inspect level 3 NG		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0500W035	304 RD Tube .500 x .035W	
		Comment: Qty.: 2.7567 f(s)/Unit Total : 27.5667 f(s) Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035) Identify as D2012-101 Batch: <i>M102958/102742 07/10/07</i>	
2.0	BRAKE NC	NC BRAKE	
		Comment: NC BRAKE 1-Punch to length as per Dwg D2012-105 & template D2012-105T1	
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1-Deburr	
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	
5.0	POWDER COATING	POWDER COATING	
		Comment: POWDER COATING Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/02/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Pc 7/1/08 (10)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

7.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57206

Pc 7/1/08 (20)

8.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(16) 07/02/12

Job Completion



U 07/02/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

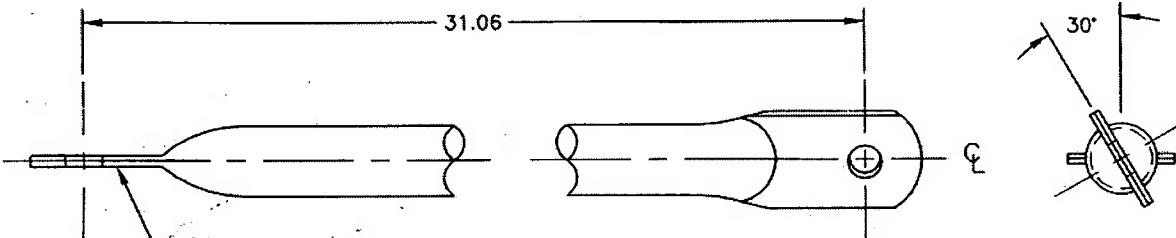
DART**RELEASED**

R

498/05/05 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2012-105
M	JF	REV. D
DATE	TITLE	SHEET 1 OF 1
98.04.28	ARM	SCALE NTS

A	92.06.04	NEW ISSUE - DRAWN FROM D2012
B	96.06.25	30° ANGLE ROTATED 60° CCW
C	97.09.03	CORRECTED VIEWS PER TSR A374
D	98.04.28	ADDED TEMPLATE & SPEC CTRL DWG REDRAWN IN CAD
D1	02.03.25	FINISH



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER NO. 30299

NOTES:

1. MAKE PER TEMPLATE DT8116 (WAS D2012-105)
2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE $\varnothing 0.500 \times 0.035$ WALL
- 3 FINISH: POWDER COAT BLACK SANTEX (4.55.T) PER DART QSI 005 4.3 DA